

**Supplementary File of the Paper “Distribution-Free Monitoring of Univariate Processes”**

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This file contains the results based on 10,000 replications, when  $M = 200$  or  $500$  and when the second approach described in Section 3 of the paper is used for choosing the parameters of the related control charts.

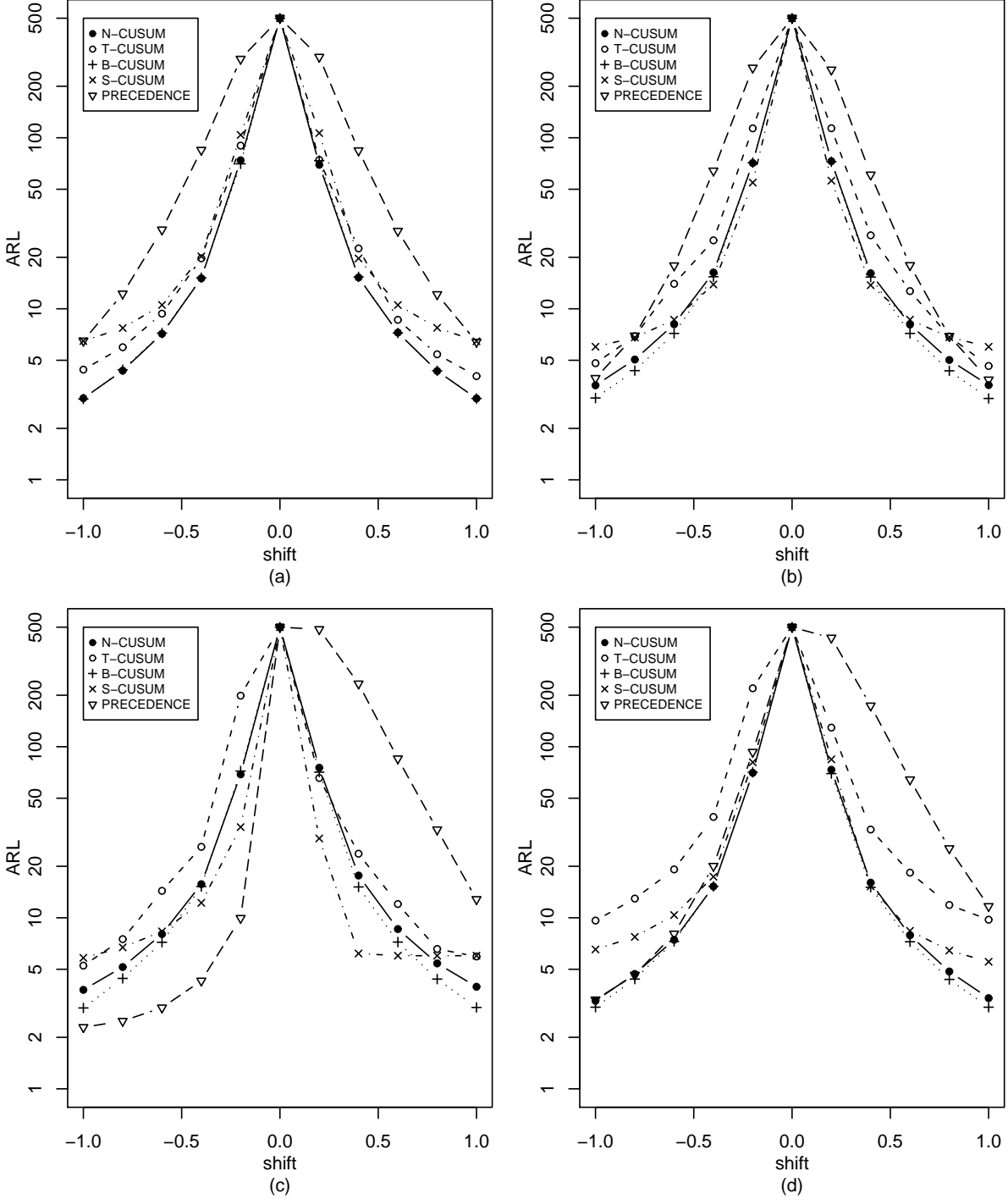


Figure S.1: OC ARL values of five control charts when  $ARL_0 = 500$ ,  $M = 200$ ,  $m = 5$ , and the actual IC process distribution is the standardized version of  $N(0, 1)$  (plot (a)),  $t(4)$  (plot (b)),  $\chi^2(1)$  (plot (c)), and  $\chi^2(4)$  (plot (d)). Procedure parameters of the control charts are chosen to be the ones that minimize their OC ARL values when detecting each individual shift. Scale on the  $y$ -axis is in natural logarithm.

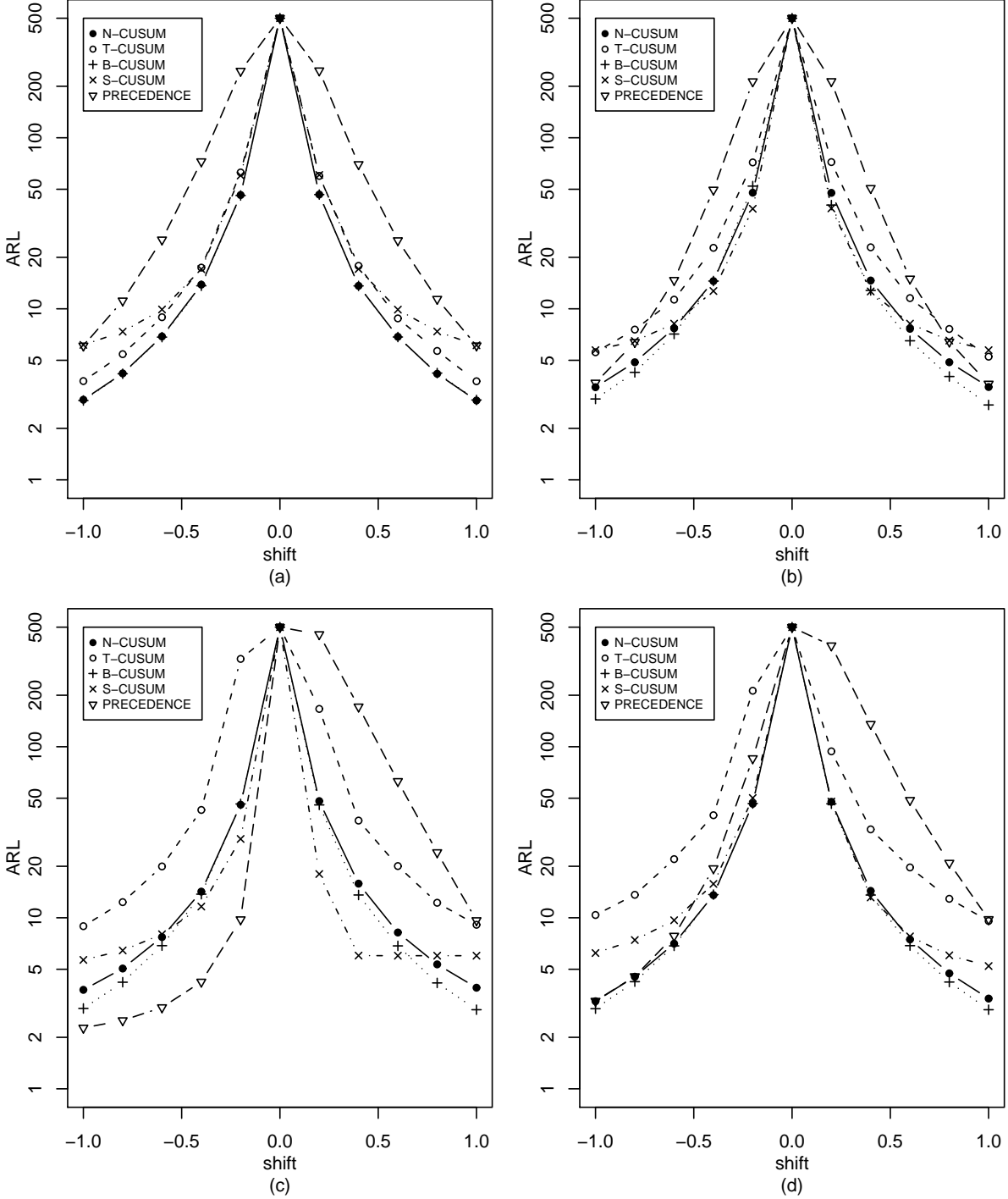


Figure S.2: OC ARL values of five control charts when  $ARL_0 = 500$ ,  $M = 500$ ,  $m = 5$ , and the actual IC process distribution is the standardized version of  $N(0, 1)$  (plot (a)),  $t(4)$  (plot (b)),  $\chi^2(1)$  (plot (c)), and  $\chi^2(4)$  (plot (d)). Procedure parameters of the control charts are chosen to be the ones that minimize their OC ARL values when detecting each individual shift. Scale on the  $y$ -axis is in natural logarithm.